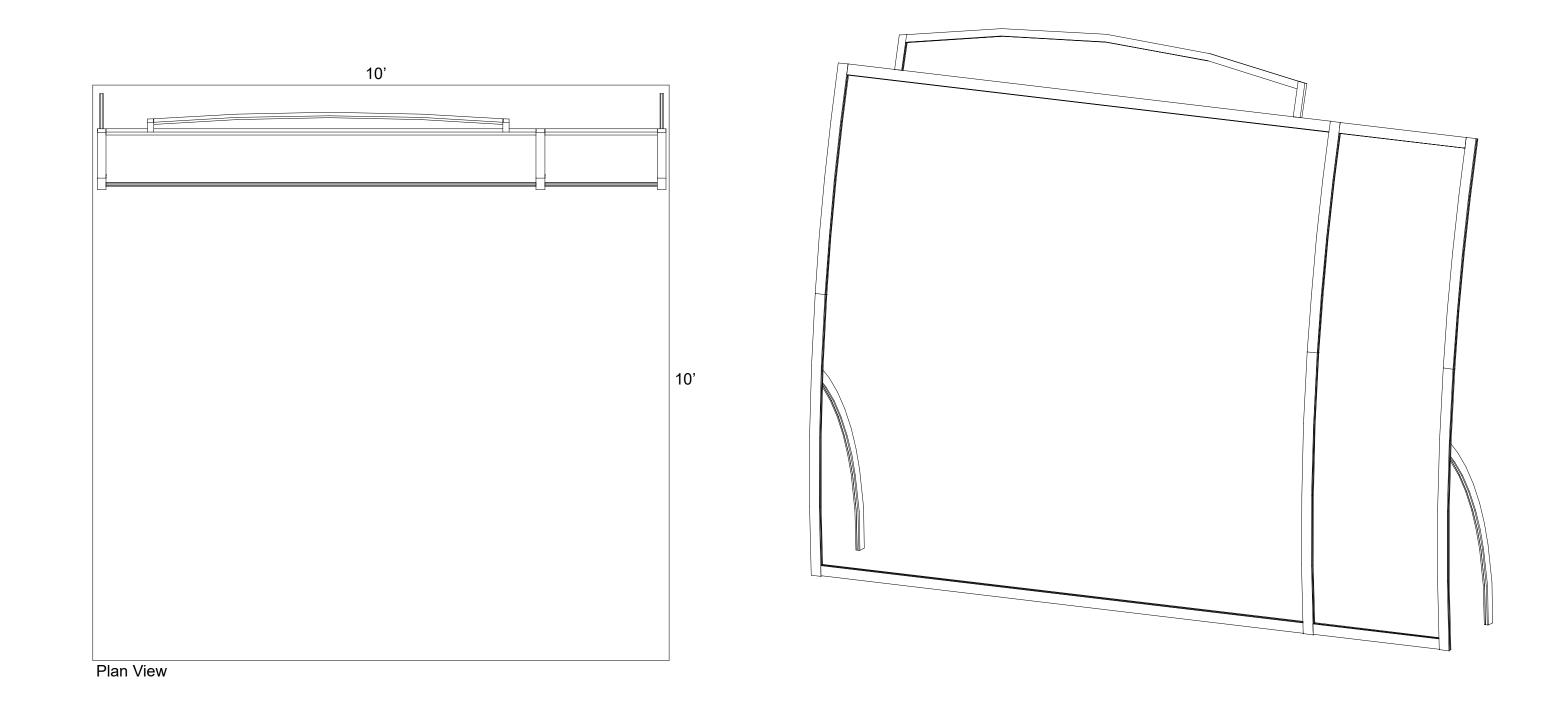
MAGE DESIGNS

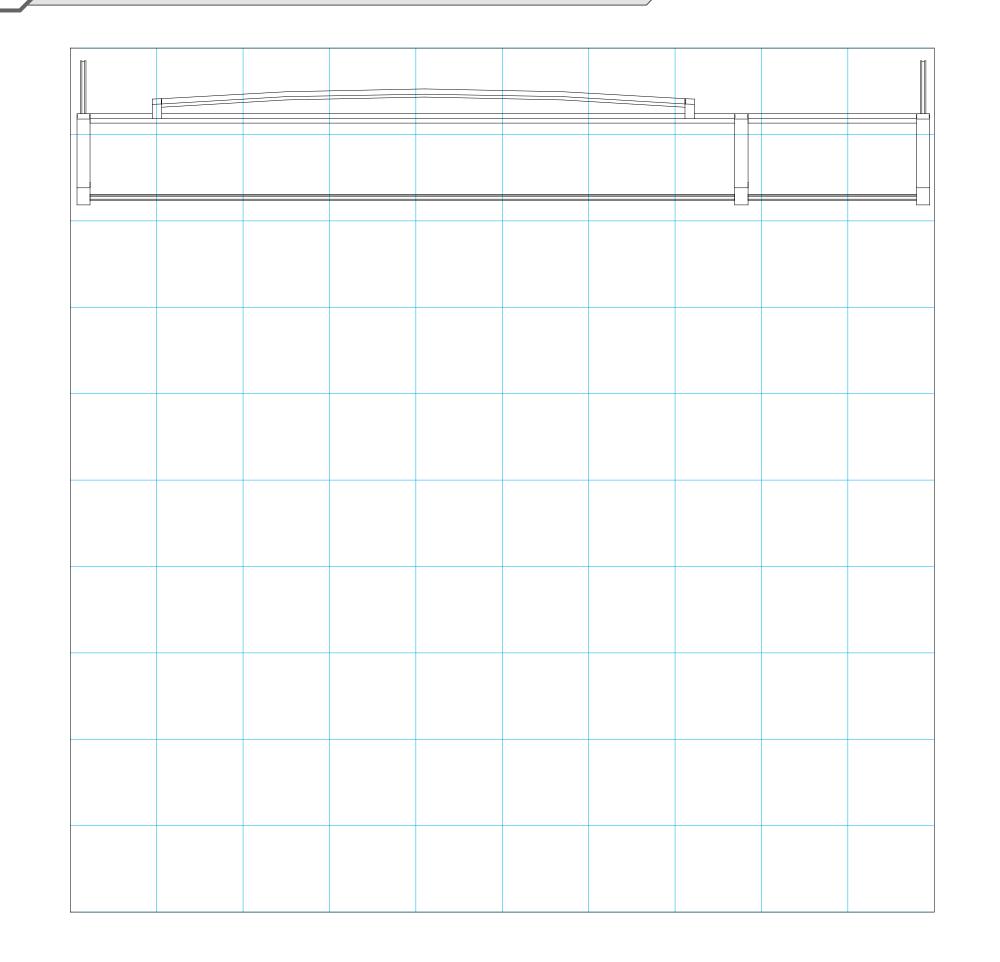
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Order #XXXXX Magellan Miracle 10' x 10' Display









= 1 sq foot



General Setup Instructions

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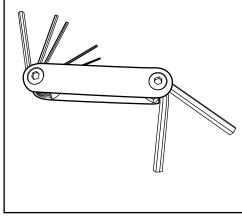
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

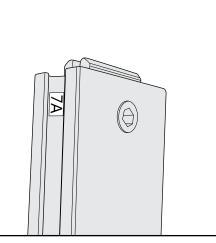
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

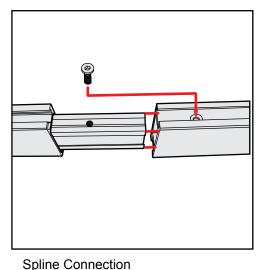


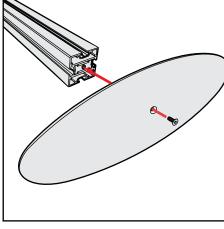
Hex Tool - Essential for Assembly



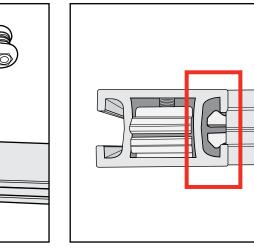


Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock





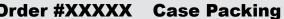


WARNING

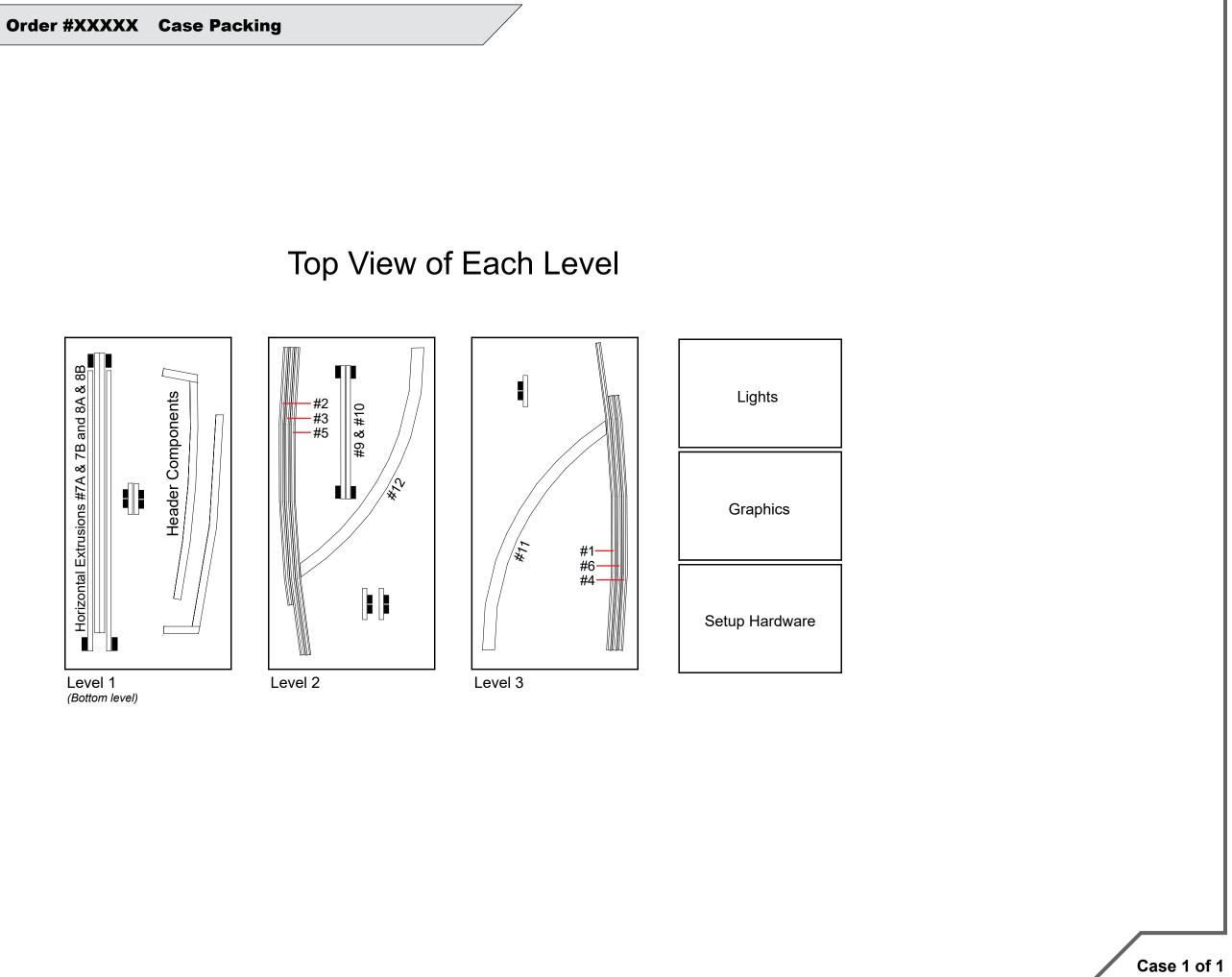
DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED









Order #XXXXX Backwall Assembly

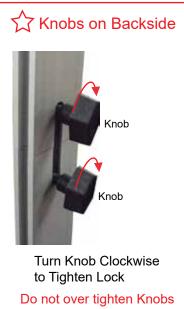
- Item Qty. Description
- 1 1 47.9975"h Lower Curved Extrusion
- 1A 1 38.5"h Upper Curved Extrusion
- 2 1 47.9975"h Lower Curved Extrusion
- 2A 1 38.5"h Upper Curved Extrusion
- 3 1 47.9975"h Lower Curved Extrusion
- 3A 1 38.5"h Upper Curved Extrusion
- 4 2 36.1425"h Backwall Support Extrusion
- 5/5A 1/1 44"w Lower Horizontal Extrusion
- 6/6A 1/1 44"w Upper Horizontal Extrusion
- 7/7A 1/1 23"w Horizontal Extrusion

Steps:

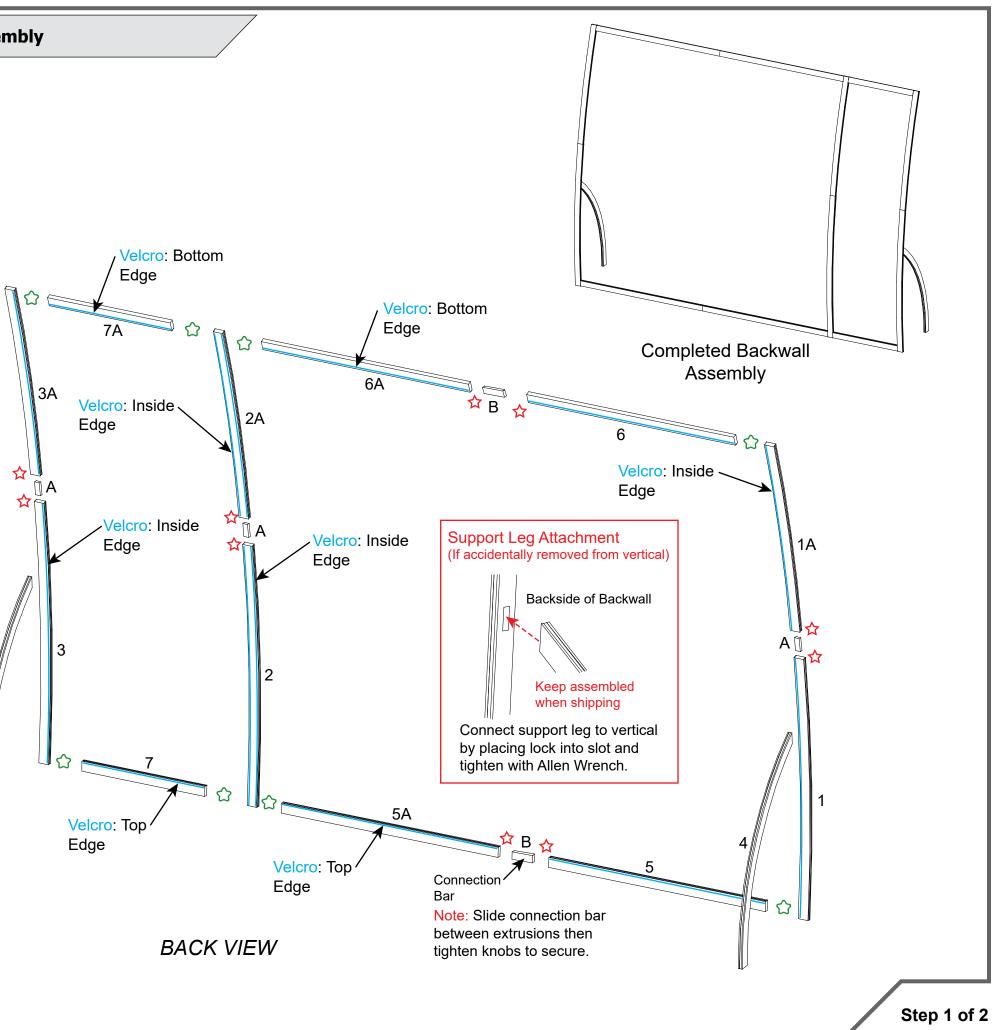
1) Connect backwall upper and lower verticals together [1] to [1A], [2] to [2A] and [3] to [3A]. See Knobs on Backside detail.

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- 2) Connect horizontal extrusions together [5] to [5A] and [6] to [6A]. See Knobs on Backside detail.
- 3) Attach horizontal assemblies [5/5A and 6/6A] between vertical assemblies [1/1A] and [2/2A]. See Connection Lock with Knob detail.
- 4) Attach horizontal extrusions [7 and 7A] between vertical assemblies [2/2A and 3/3A].
- 5) Attach support leg extrusions [4] to back of verticals [1] and [3]. See Support Leg Attachment detail.
- 6) Affix graphics to Velcro on backwall.









Item Qty. Description 12/12A 1/1 6.0257"h Vertical Extrusion

13/13A 1/1 35.74"w Curved Horizontal

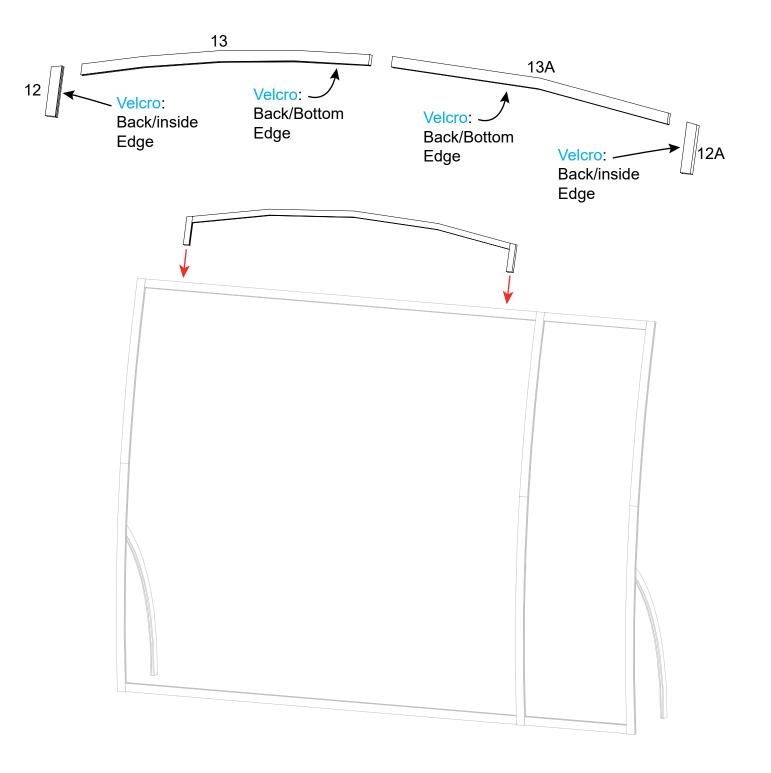
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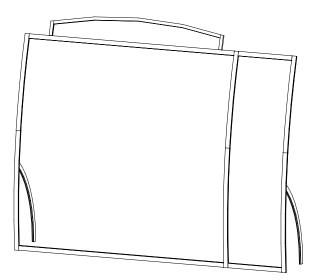
Order #XXXXX Header Assembly

Steps:

- Connect upper curved horizontals [13] & [13A] together.
 Attach verticals [12] & [12A] to each end of horizontals.
 Attach header to upper backwall horizontals.

- 4) Attach lights where desired.





Completed Assembly

Step 2 of 2