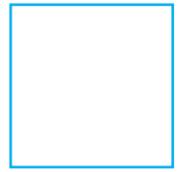
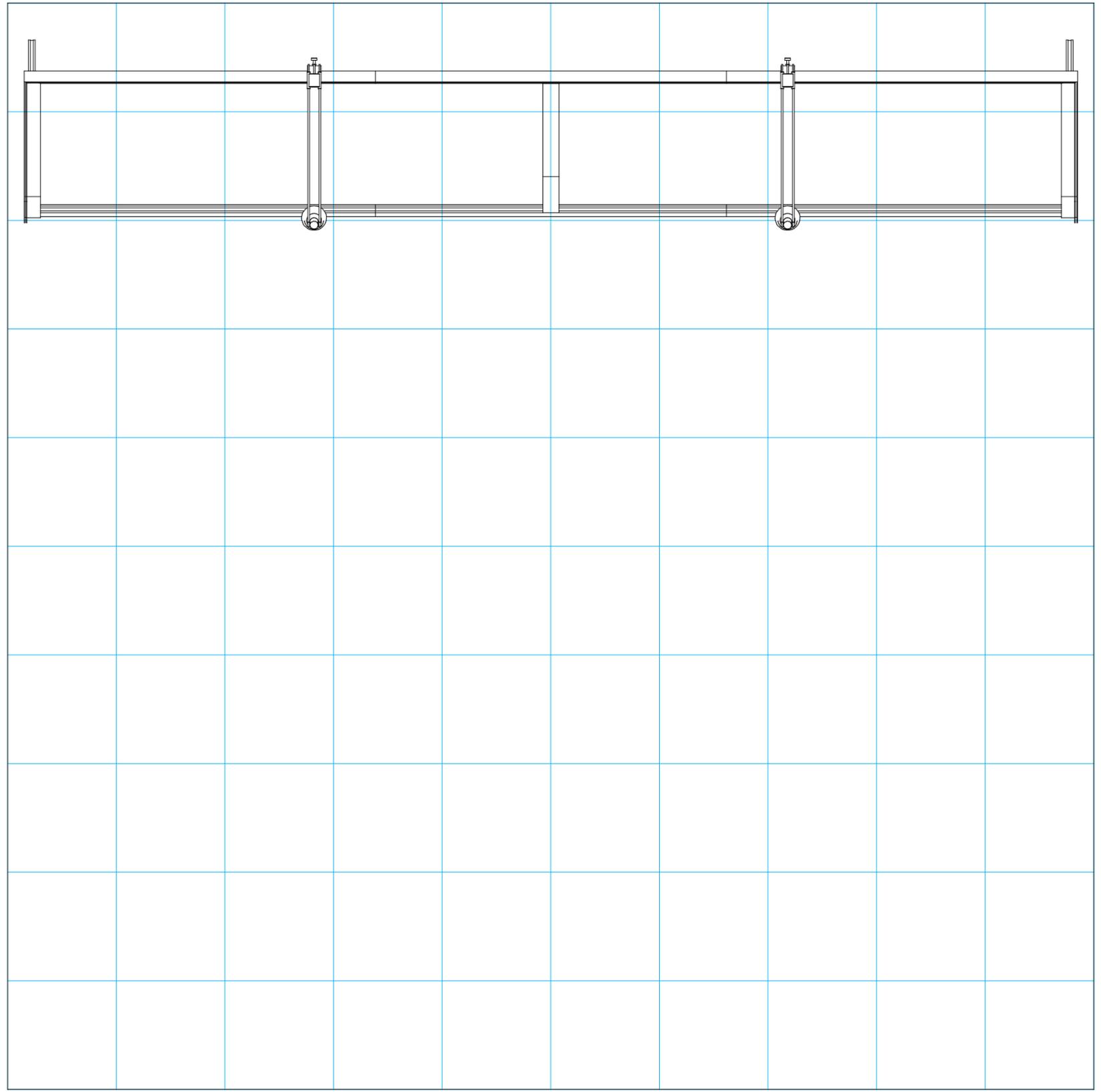


10'

10'

Plan View

SETUP INSTRUCTIONS



= 1 sq ft



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

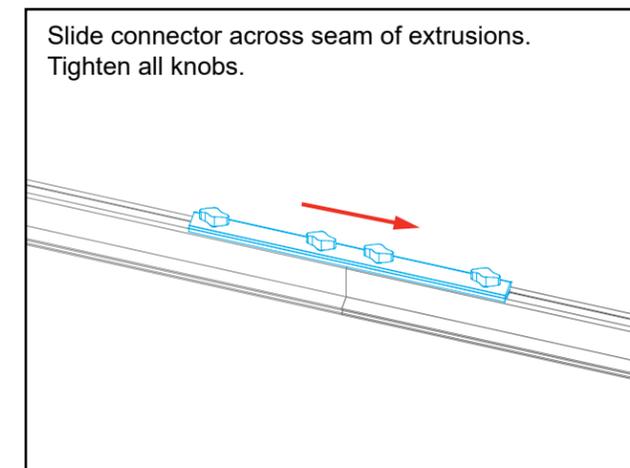
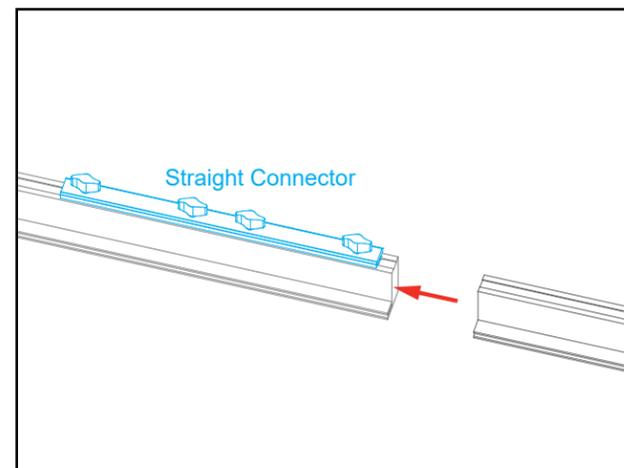
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Tool-less Assembly

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

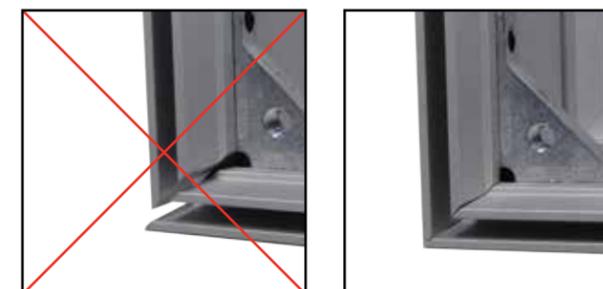
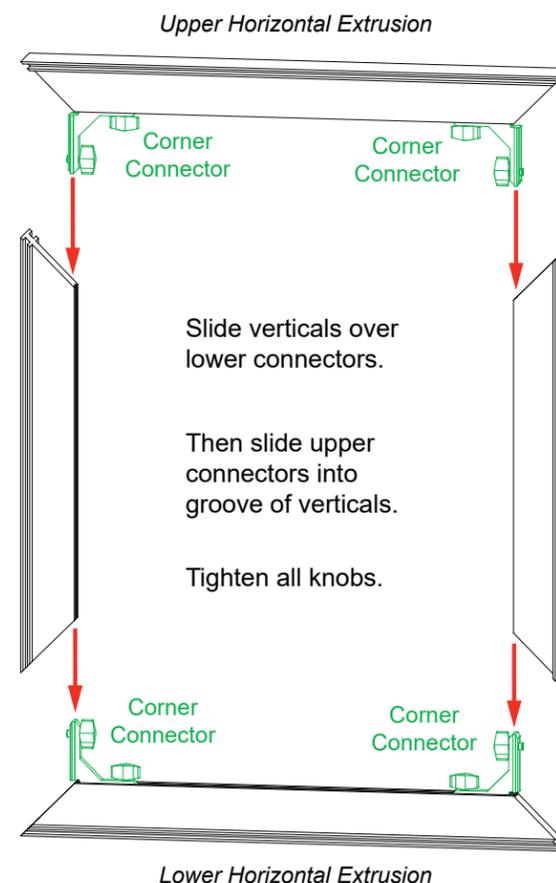
- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

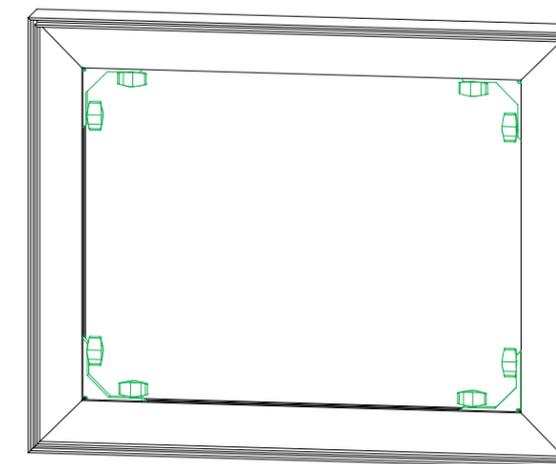
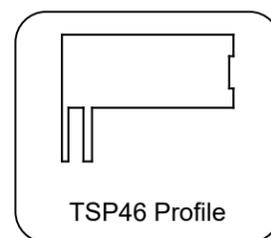


Adjust connectors if necessary to prevent gaps in connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

Keep straight connectors in groove of extrusion. Do not remove during disassembly.



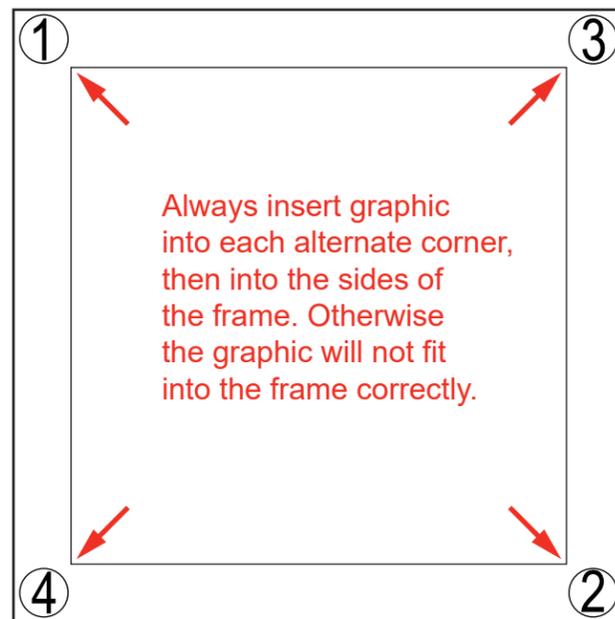
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

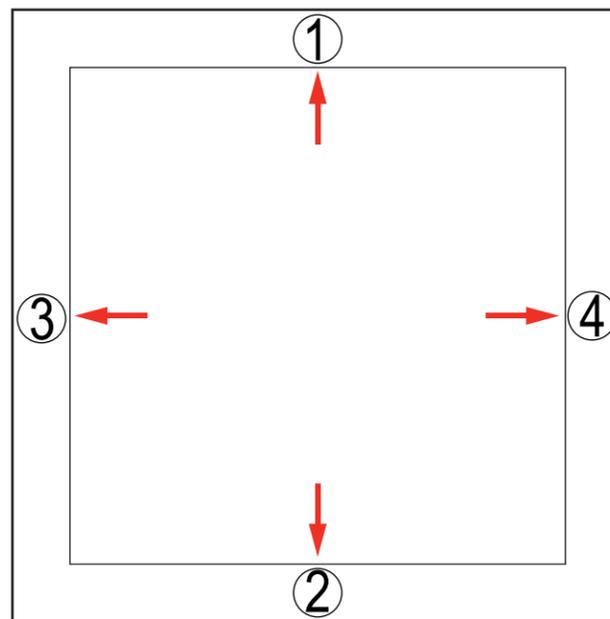
The Perfect Fit

SEG Graphic Installation *in 3 Steps*

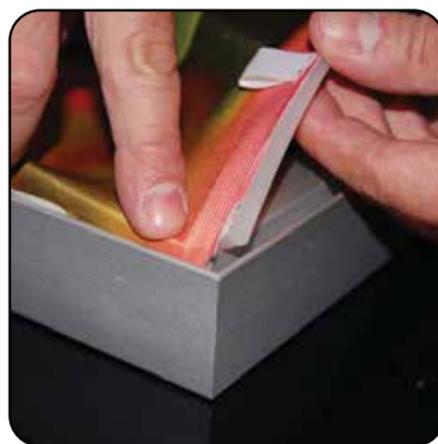
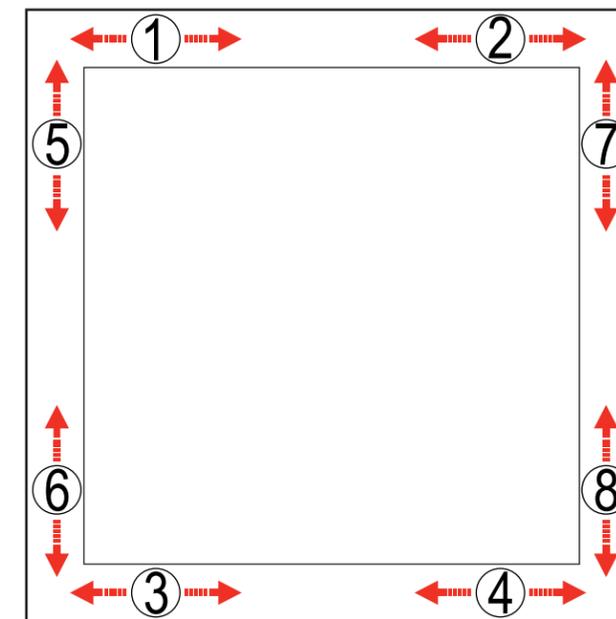
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

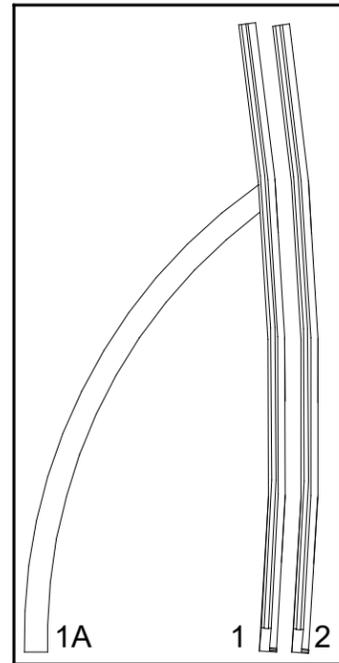


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

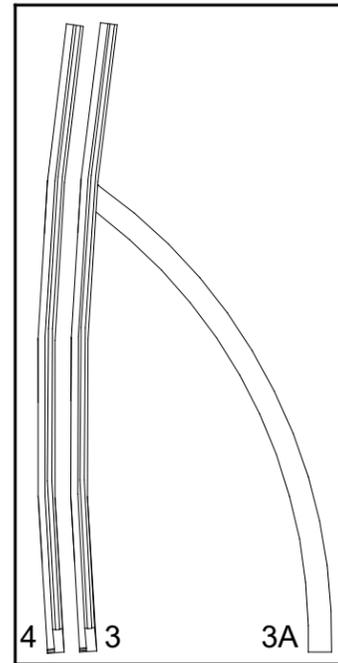
Install video:



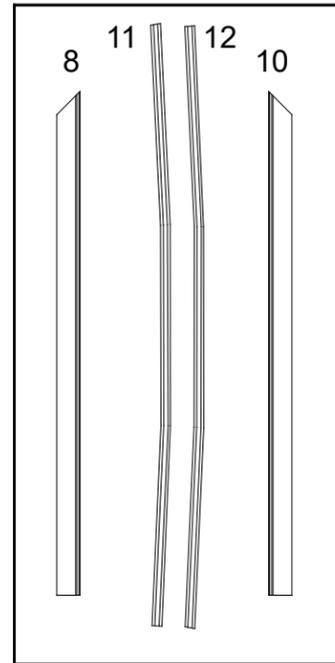
Top View of Each Level



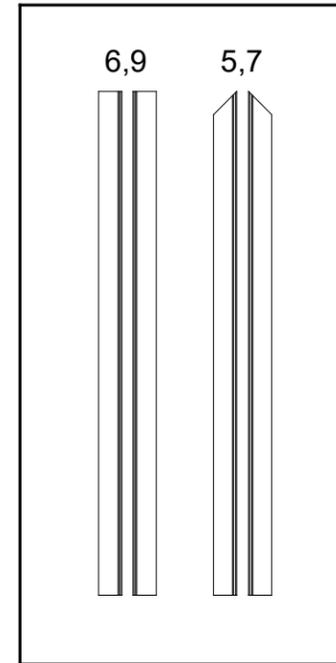
Level 1
(Bottom level)



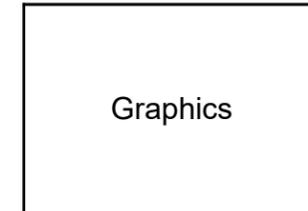
Level 2



Level 3



Level 4



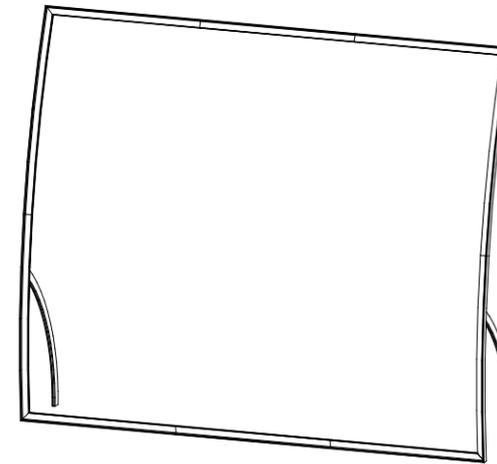
Item	Qty.	Description
1	1	48.5"h TSP46 curved Vertical Extrusion
1A	1	41.908" Z45 curved Vertical Extrusion (leg)
2	1	48.5"h TSP46 curved Vertical Extrusion
2A	1	41.908" Z45 curved Vertical Extrusion (leg)
3	1	48.5"h TSP46 curved Vertical Extrusion
4	1	48.5"h TSP46 curved Vertical Extrusion
5	1	38.791"w TSP46 Horizontal Extrusion
6	1	38.791"w TSP46 Horizontal Extrusion
7	1	38.791"w TSP46 Horizontal Extrusion
8	1	38.791"w TSP46 Horizontal Extrusion
9	1	38.791"w TSP46 Horizontal Extrusion
10	1	38.791"w TSP46 Horizontal Extrusion

Unit can be assembled face-down on the floor, then lifted upright.

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

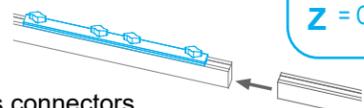
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontals [5-6-7], [8-9-10] together, using **Tool-less Spline Connectors** labeled [X] & [Z].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using **Tool-less Corner Connectors** labeled [A].



When partly assembled

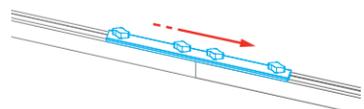
*** Tool-less Spline Connector**

1. Place extrusions end-to-end.



X = Straight spline
Z = Curved spline

2. Slide tool-less connectors across seam of extrusions.

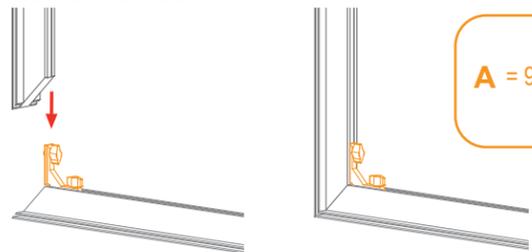


3. Tighten all knobs to secure connection.

*** Tool-less Corner Connector**

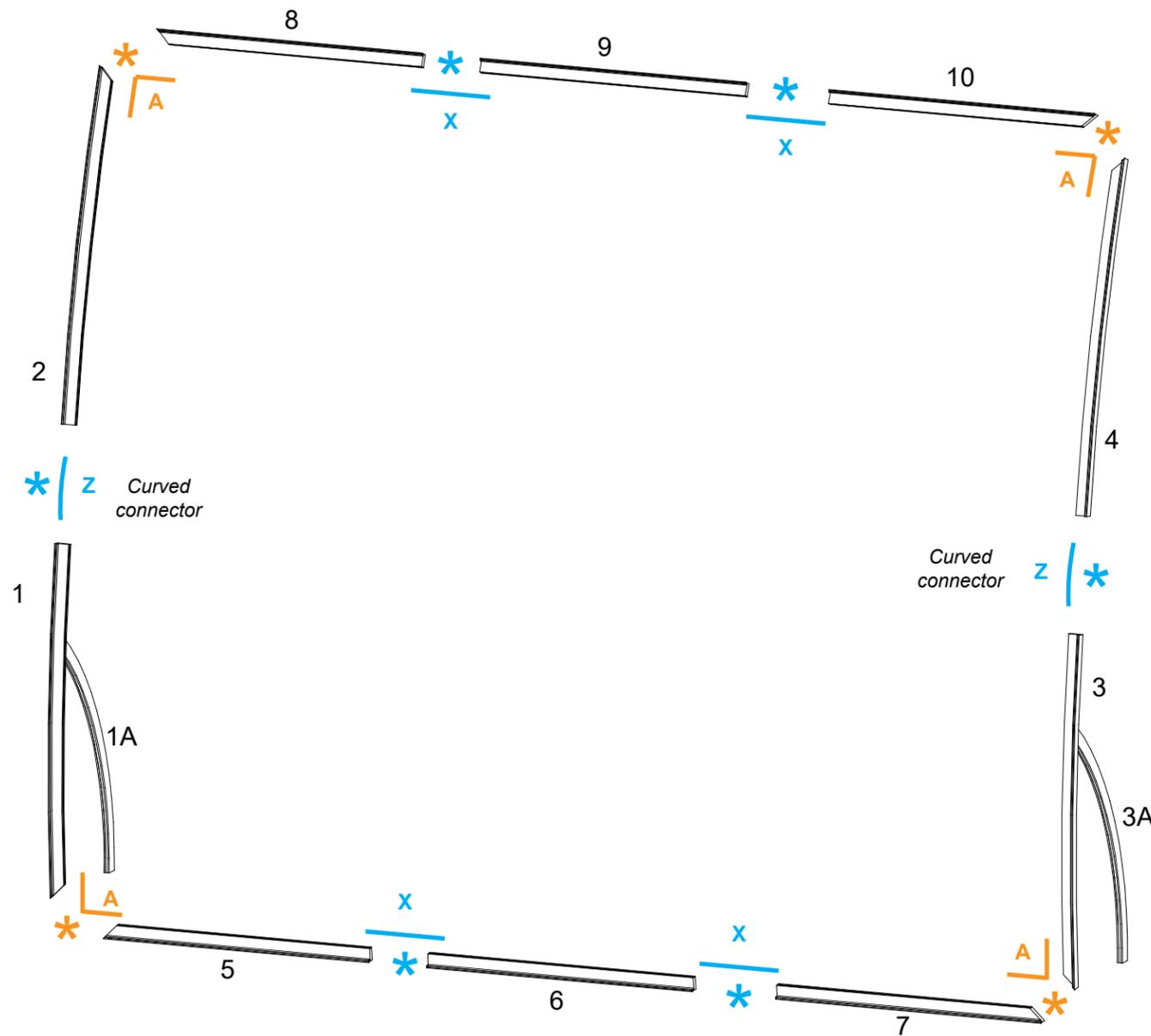
1. Slide extrusion onto Corner Connector.

2. Tighten all knobs to secure connection.



A = 90° Connector

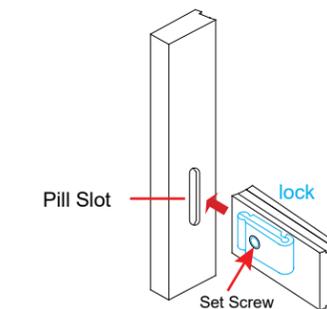
Keep corner connectors attached to horizontal extrusions.



Support Leg Attachment

Keep support leg **attached** to vertical extrusion.

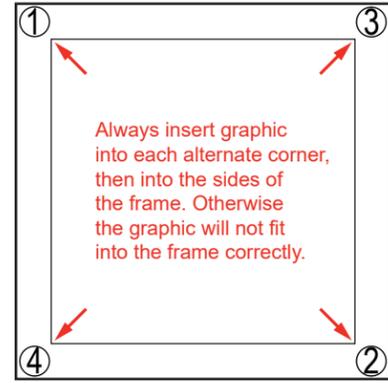
DO NOT DISASSEMBLE.



Attach cam lock of curved extrusion to pill slot on back of vertical. Tighten set screw to secure in place.

SEG Graphic Installation

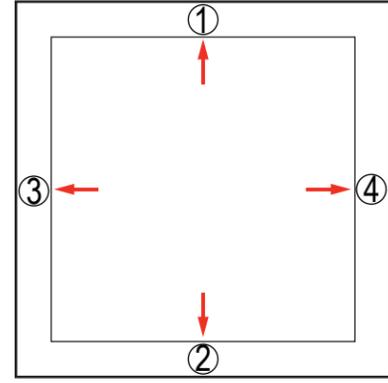
STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside. Repeat for opposite corner 2, then corner 3, then corner 4.

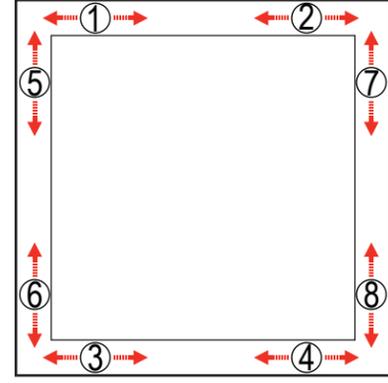


STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side. Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



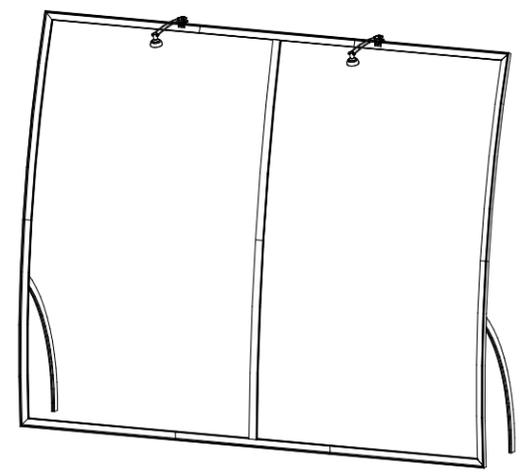
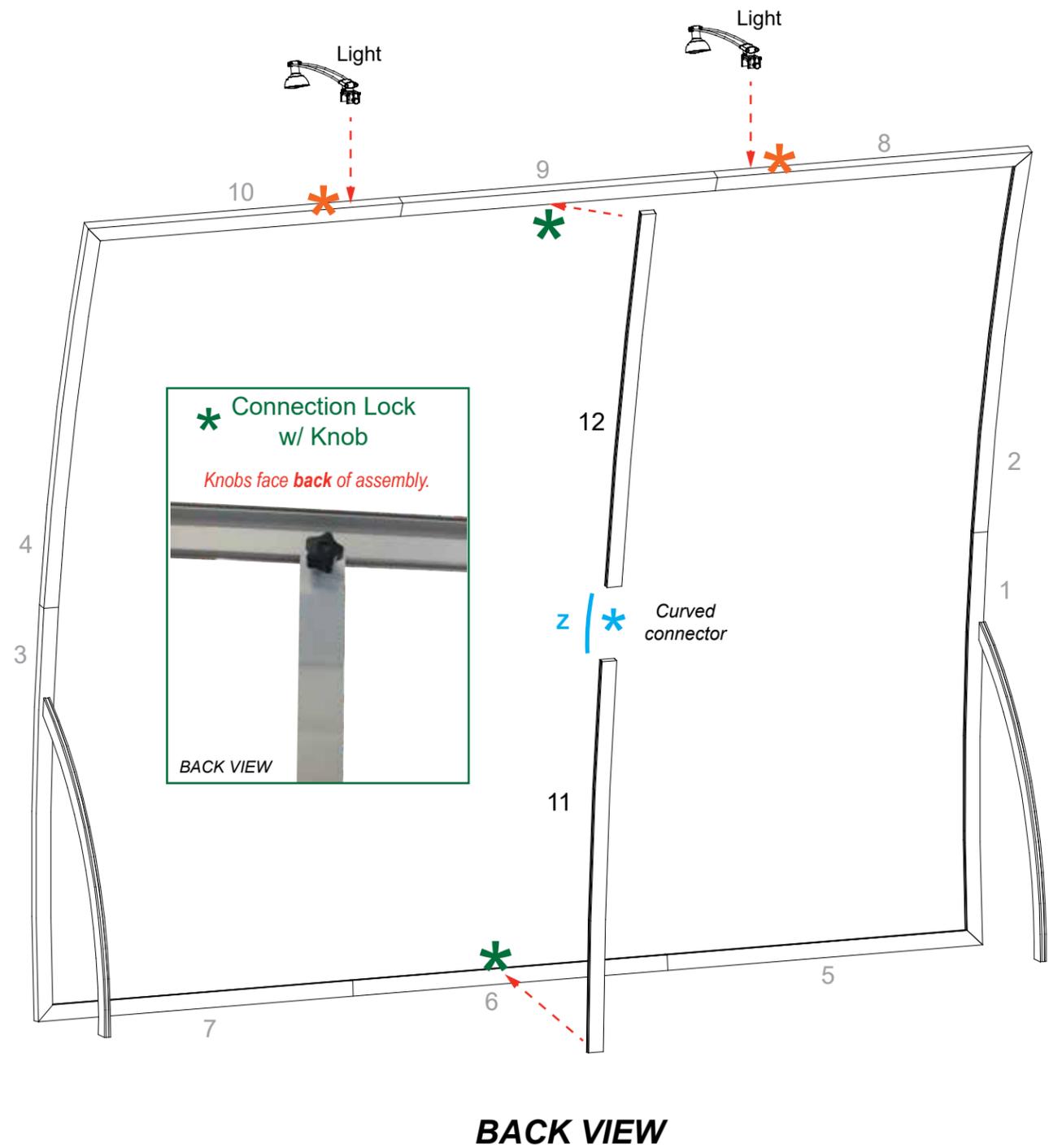
To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic. Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

*** Light Attachment**

Attach clamp of stem light to top of horizontal extrusion where desired.

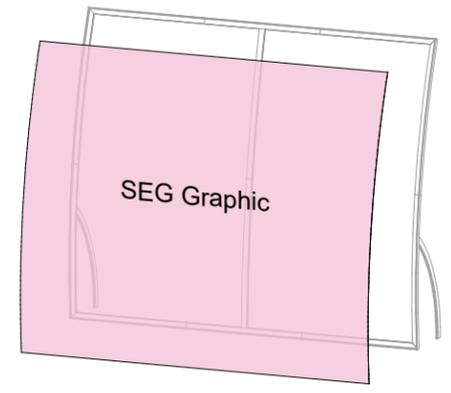
Twist knob on back to tighten in place.

Item	Qty.	Description
11	1	46.7" h Z45 curved Vertical Extrusion
12	1	46.7" h Z45 curved Vertical Extrusion
--	2	LED Light



Completed Assembly

- Steps:
- 1) Assemble verticals [11-12] using [Tool-less Spline Connector](#) labeled [Z].
 - 2) Lift up frame assembly, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7] & [8/9/10] using [Connection Lock w/ Knob](#).
 - 3) Apply SEG graphic to front of frame.
 - 4) Attach Lights to top of backwall. See [Light Attachment](#) detail.



FRONT VIEW

BACK VIEW