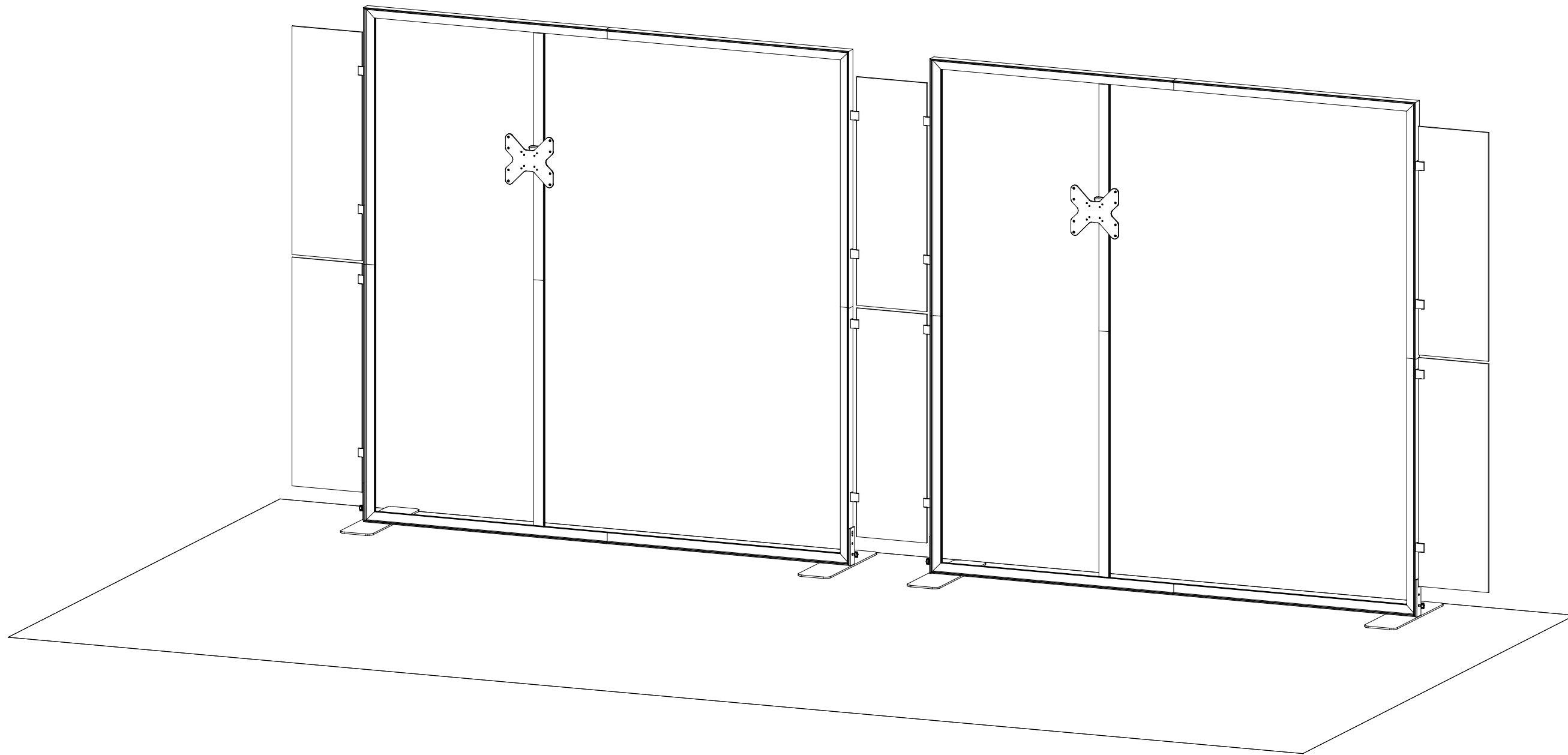
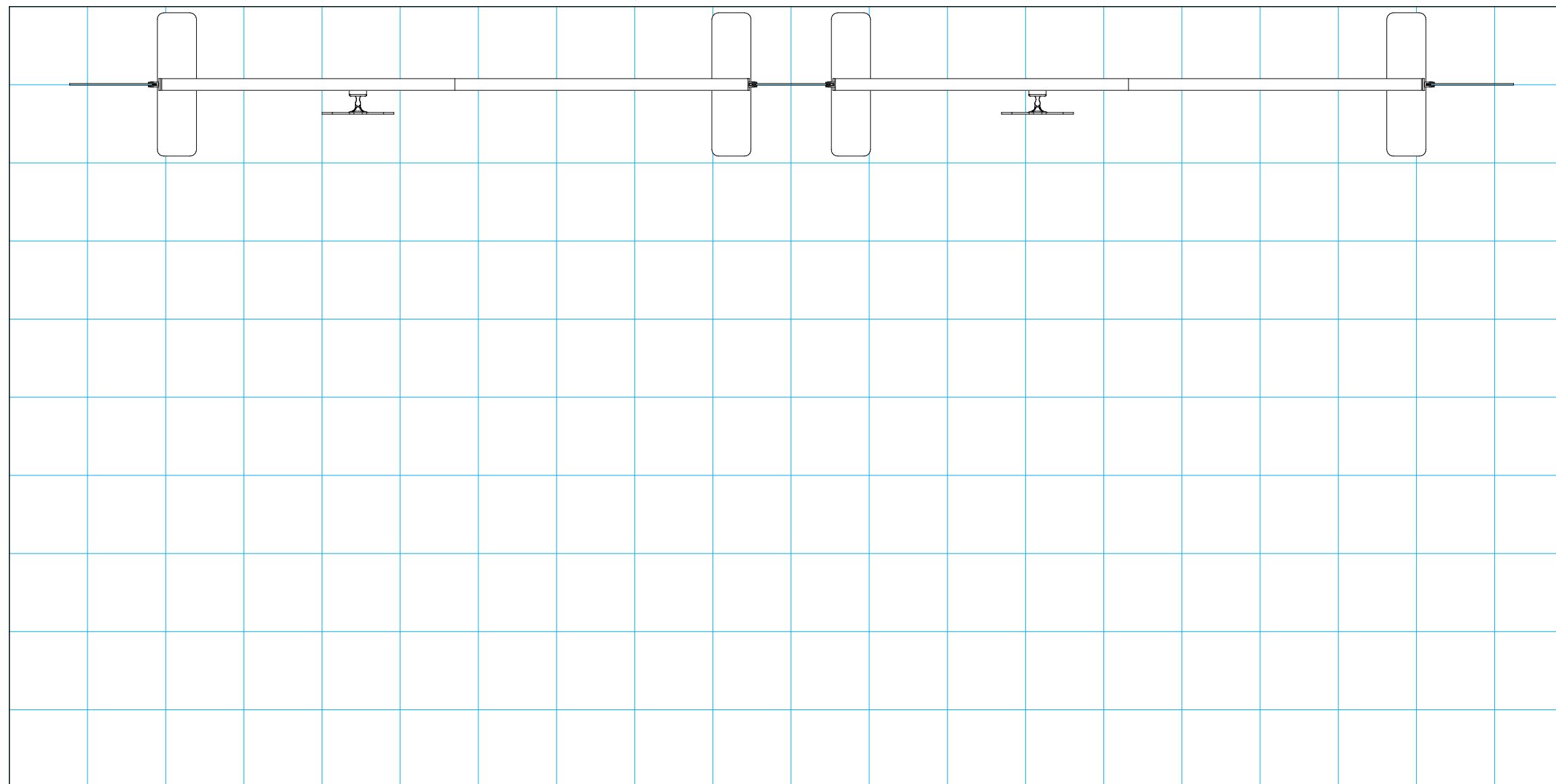



Plan View



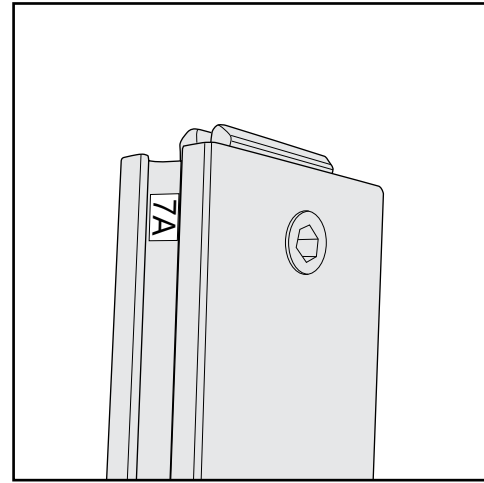
# ***SETUP INSTRUCTIONS***



 = 1 sq foot

## General Setup Instructions

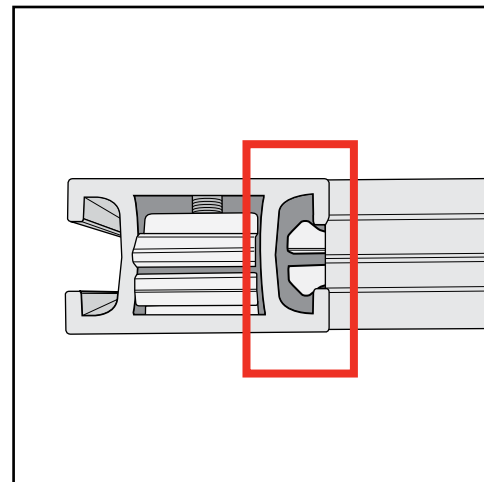
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering

## Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

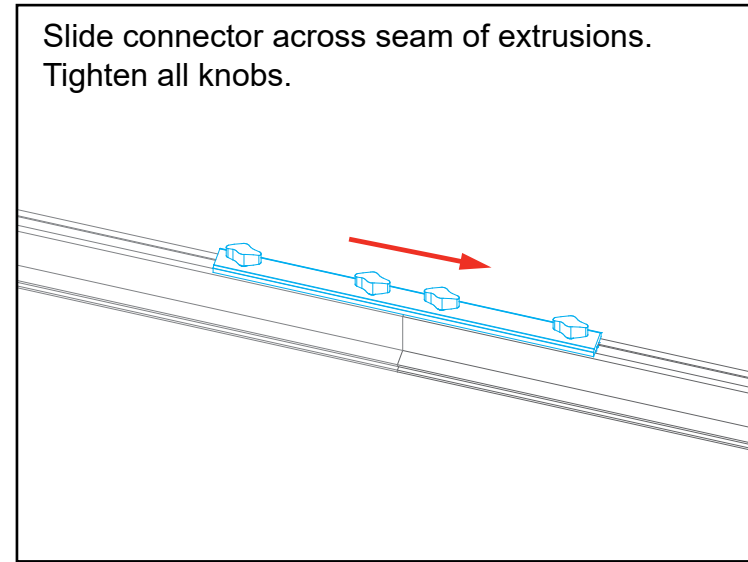
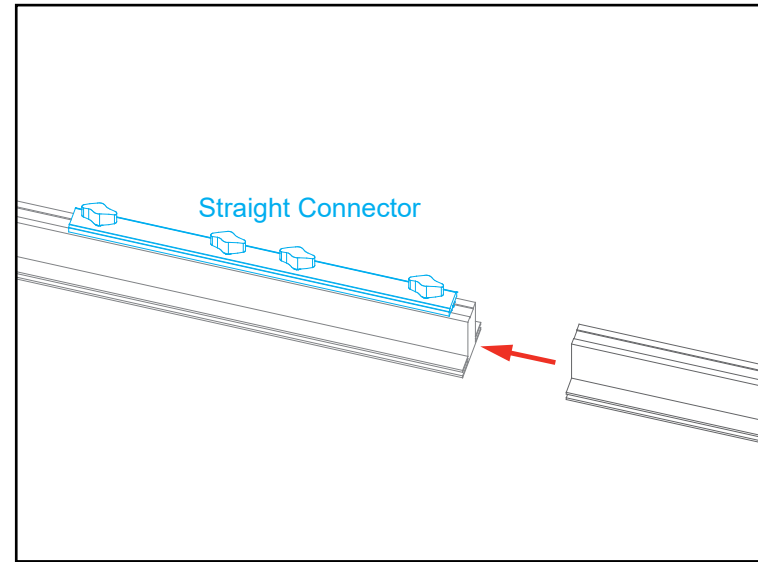
## Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

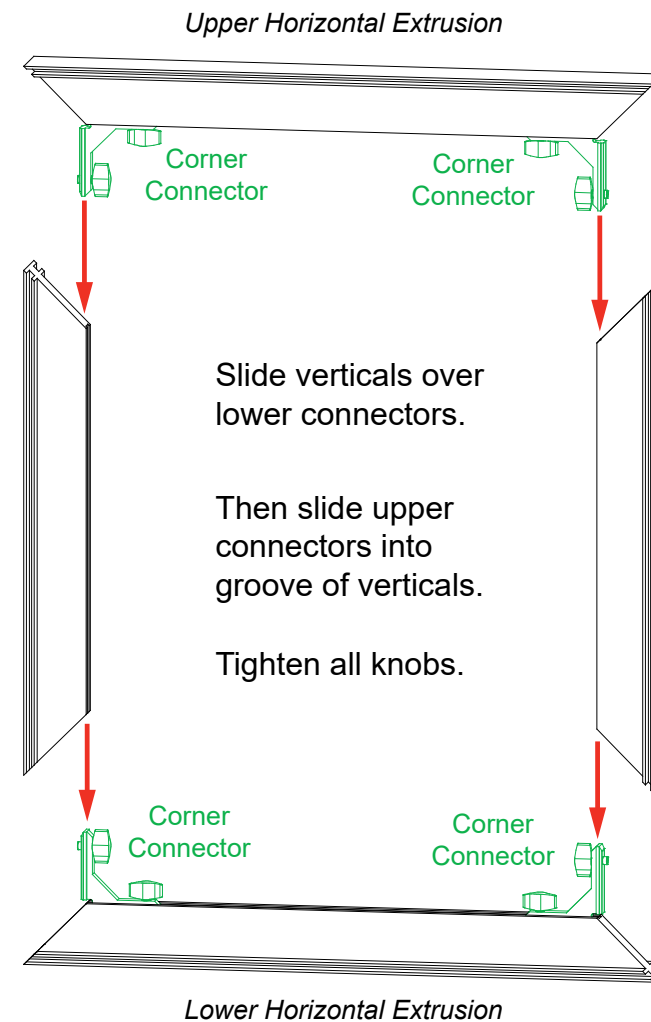
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

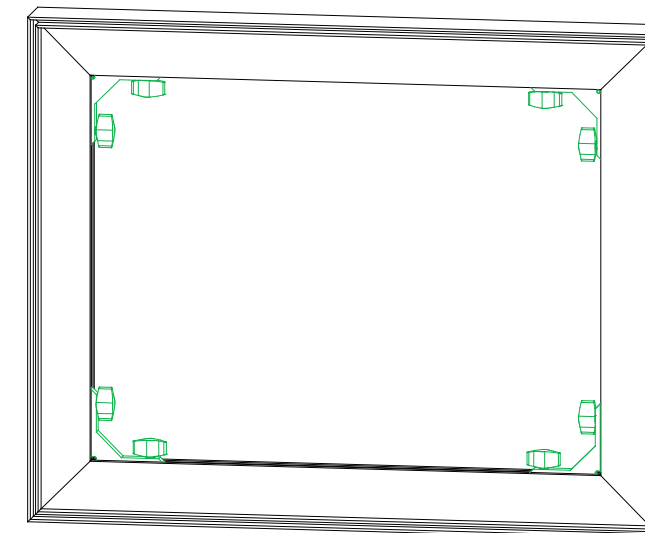
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

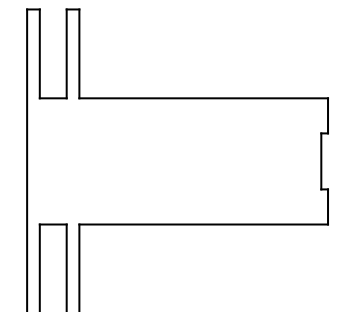


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

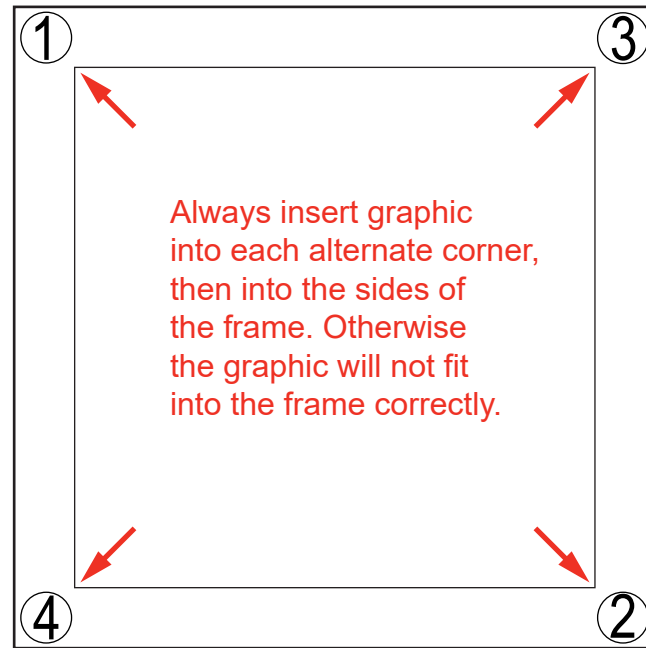


TSP49 Profile

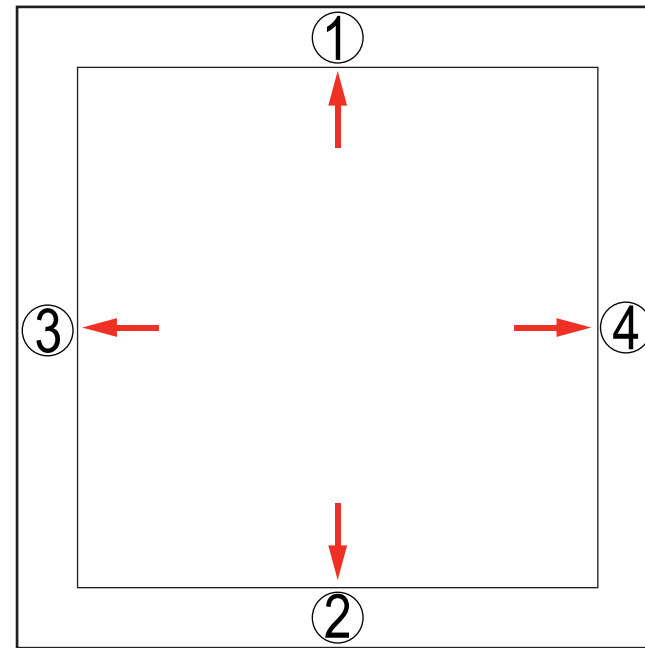
# SEG Graphic Installation *in 3 Steps*

*The Perfect Fit*

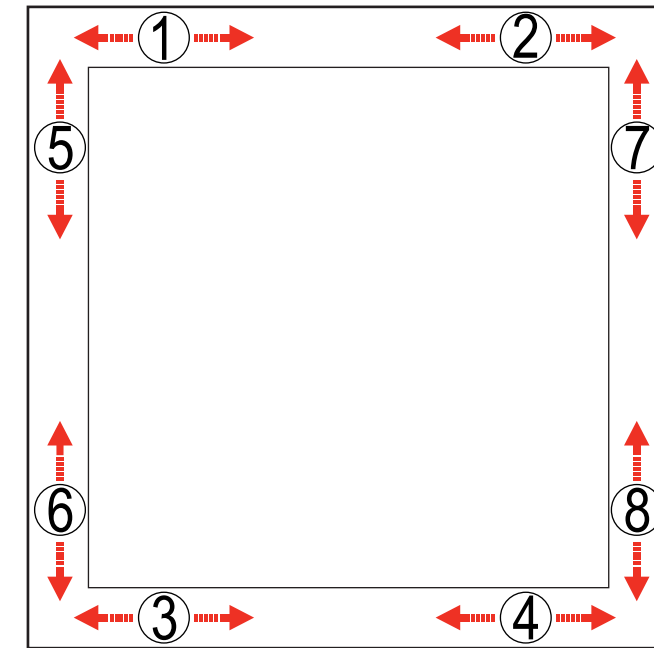
## STEP 1: Attach Corners



## STEP 2: Attach Middle



## STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

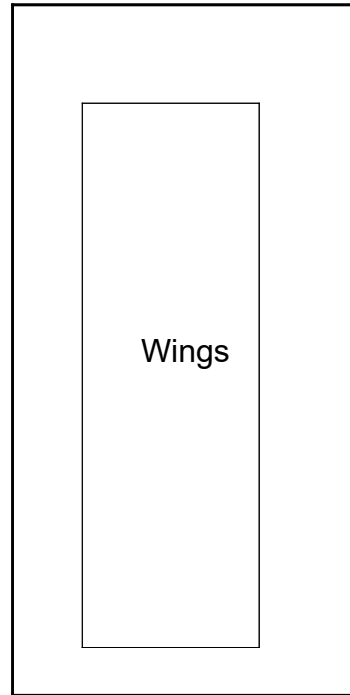


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

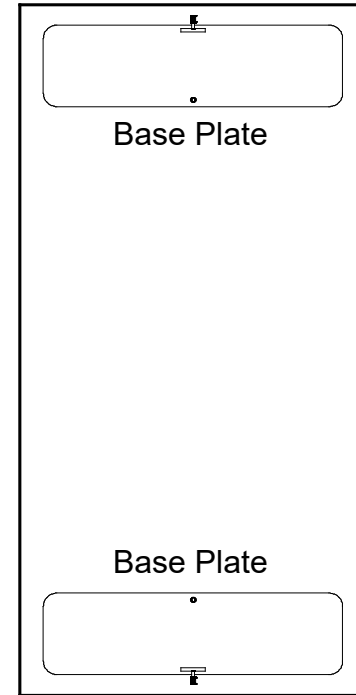
Install video:



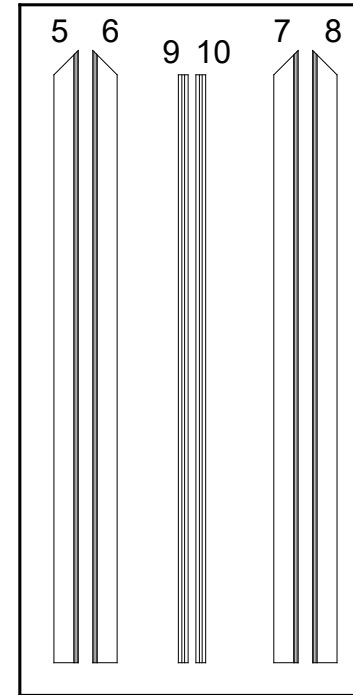
### Top View of Each Level



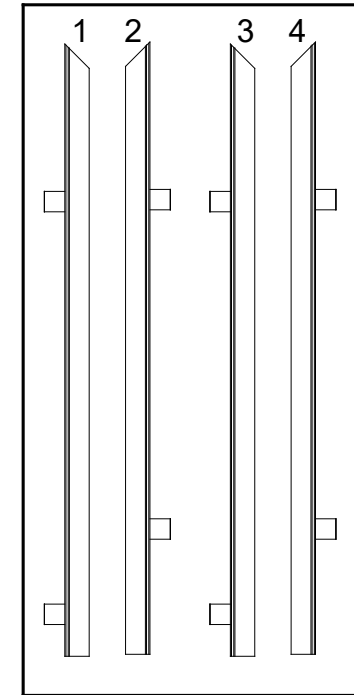
Level 1  
*(Bottom level)*



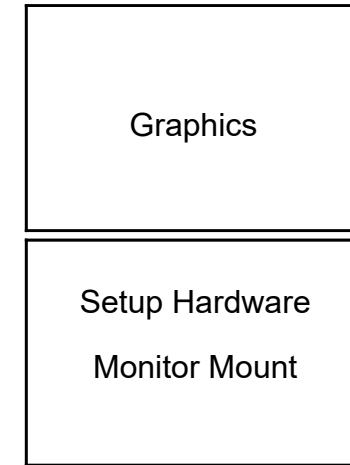
Level 2



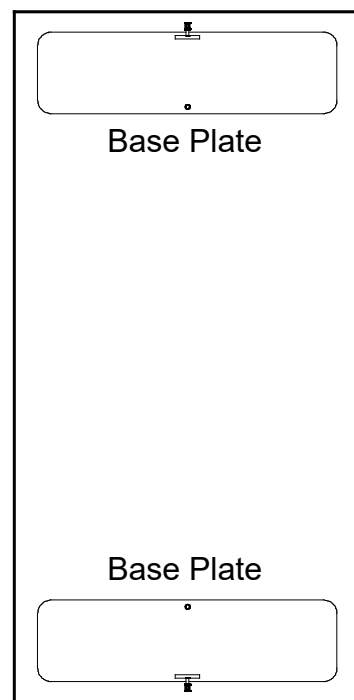
Level 3



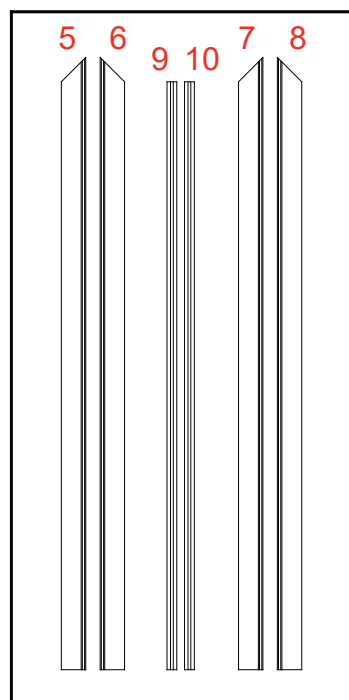
Level 4



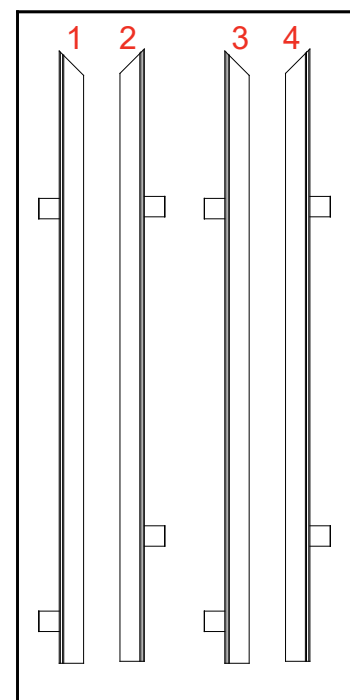
### Top View of Each Level



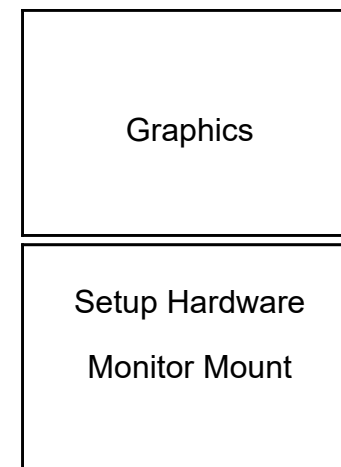
Level 1  
*(Bottom level)*



Level 2



Level 3

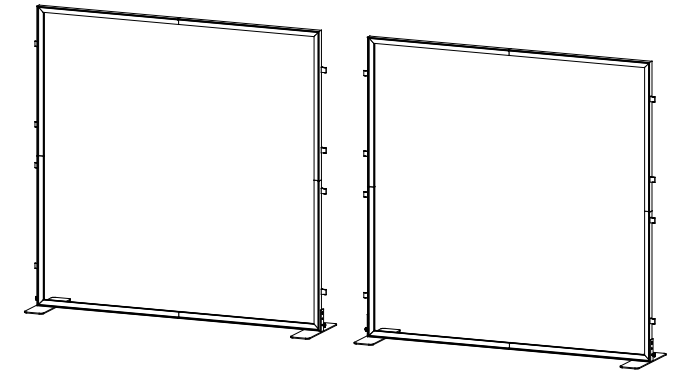


Item	Qty.	Description
1,1	1,1	45" h TSP49 Vertical Extrusion
2,2	1,1	45" h TSP49 Vertical Extrusion
3,3	1,1	45" h TSP49 Vertical Extrusion
4,4	1,1	45" h TSP49 Vertical Extrusion
5,5	1,1	45" w TSP49 Horizontal Extrusion
6,6	1,1	45" w TSP49 Horizontal Extrusion
7,7	1,1	45" w TSP49 Horizontal Extrusion
8,8	1,1	45" w TSP49 Horizontal Extrusion
9,9	1,1	43.209" h Z45 Vertical Extrusion
10,10	1,1	43.209" h Z45 Vertical Extrusion
--	4	Base Plate w/ Flange

Steps:

Refer to the Tool-less Frame Assembly general information page.

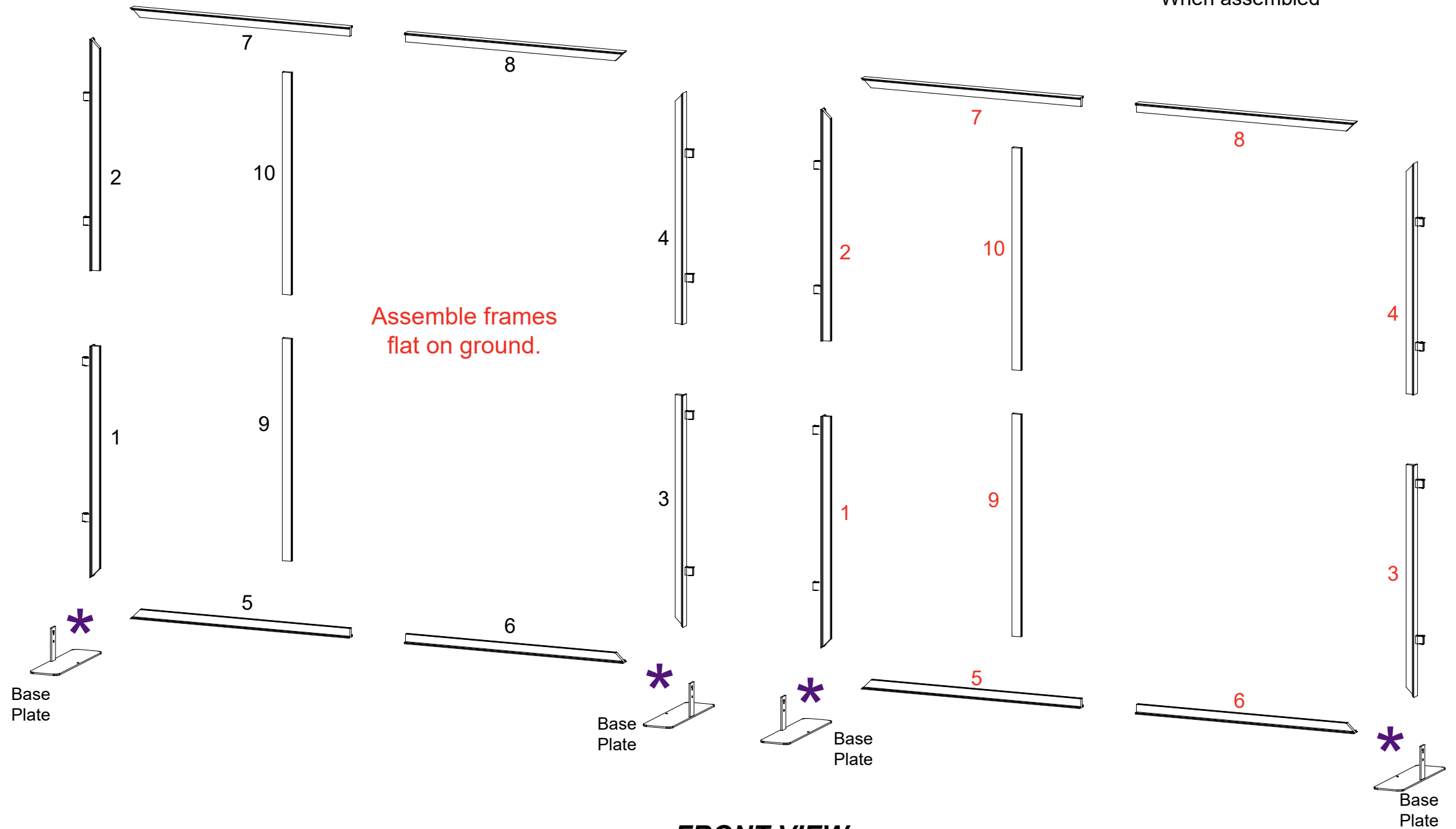
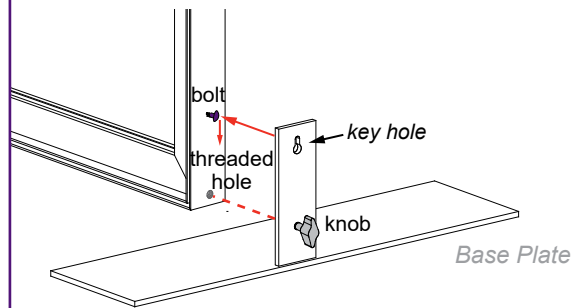
- 1) Assemble extrusions [1-2], [3-4], [5-6], [7-8] & [1-2], [3-4], [5-6], [7-8] together using straight connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8] using corner connectors. Repeat step, attaching [1/2], [3/4] between [5/6], [7/8].
- 3) Install Base Plates to bottom corners of frames. See Base Plate Attachment detail.
- 4) Lift up frame; attach verticals [9/10] & [9/10] between horizontal.
- 5) Apply SEG graphics to front & back of frames. See the SEG Installation general information page.



When assembled

\* Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

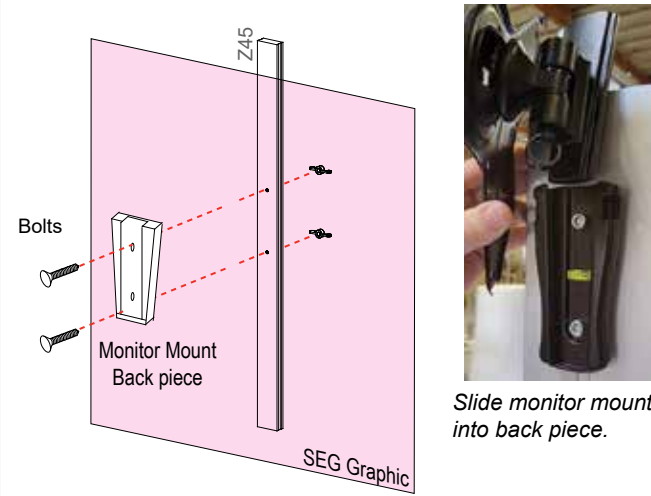


FRONT VIEW



### \* Monitor Mount Attachment

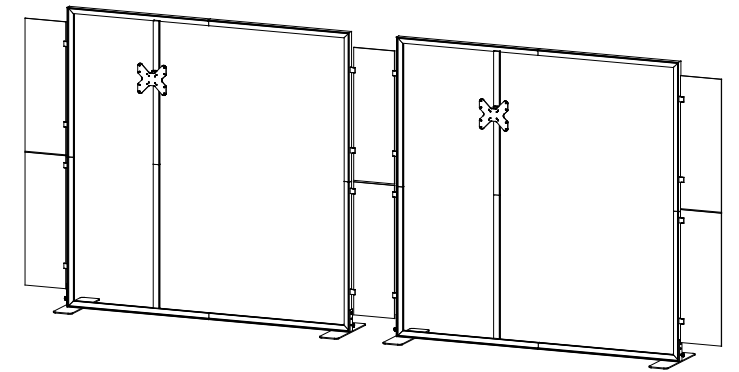
Attach Monitor Mount back piece to vertical extrusion using bolts. Then slide monitor mount into back piece as shown.



Note: Monitor mounts install through SEG graphic.

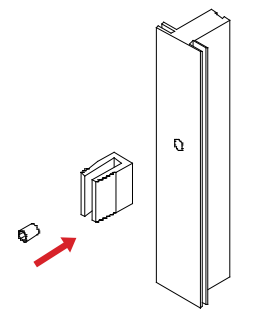
Steps:

- 1) Connect Wings to A10 clamps on vertical extrusions.  
See [A10 Clamp Attachment](#) detail.
- 2) Connect Monitor Mount to vertical assemblies [9/10] & [9/10].  
See [Monitor Mount Attachment](#) detail.

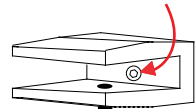


Completed Assembly

### A10 Clamp Attachment

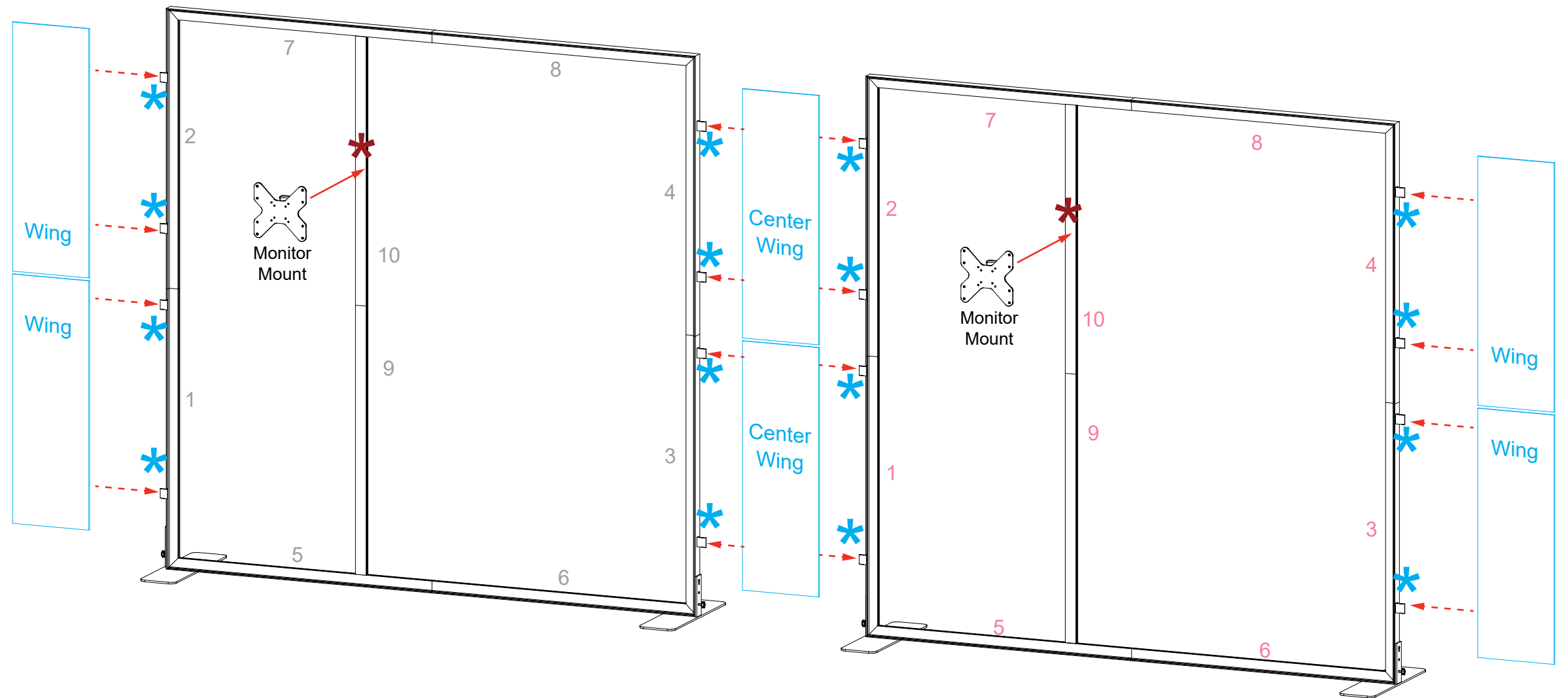


Screw A10 clamp to Vertical Extrusion.



Tighten knob to secure Wing in place.

Clamps should NOT be removed. Leave attached when exhibit is packed.



FRONT VIEW