

SETUP INSTRUCTIONS





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Order #XXXXX Plan View







General Setup Instructions

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- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly





Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

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- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.



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Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

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Order #XXXXX SEG Installation

SEG Graphic Installation in 3 Steps

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STEP 1: Attach Corners



Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

The Perfect Fit

STEP 3: Attach Sides



Install video.



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Backwall Assembly Order #XXXXX

Item	Qty.	Description
1	1	22" x 4" Base Plate
2	1	24" x 18" Base Plate
3,3A	1,1	39" CEI110 Horizontal Extrusion
4,4A	1,1	39" CEI110 Horizontal Extrusion
5,5A	1,1	39" CEI110 Horizontal Extrusion
6,6A	1,1	45" CEI110 Vertical Extrusion
7,7A	1,1	45" CEI110 Vertical Extrusion
8,8A	1,1	43.177 Z45 Vertical Extrusion

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Steps:

Refer to the CEI110 Frame Assembly general information page.

- 1) Assemble horizontals [3-4-5], [3A-4A-5A] & verticals [6-7], [6A-7A] using straight connectors.
- 2) Attach vertical assemblies [6/7], [6A/7A] between horizontal assemblies [3/4/5], [3A/4A/5A] using corner connectors.
- 3) Assemble verticals [8-8A] between horizontals [4,4A]. See PR53 Connector and Z45 Attachment details.
- 4) Attach Base Plate [1] to horizontal [5], and Base Plate [2] to horizontal [3] using Bolts & Wing Nuts.





When assembled



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Order #XXXXX Backwall Assembly (cont'd)

Qty. Description Item 48" S44 Vertical Extrusion 9 2 10 2 48" S44 Vertical Extrusion 11 4 14" Z33 Horizontal Extrusion 12 4" S44 Horizontal Extrusion 2 6" S44 Vertical Extrusion 13 2

Steps:

- 1) Connect verticals [9] to Base Plate [2], using bolts.
- 2) Assemble verticals [9-10]. See Extrusion Connector detail.
- 3) Attach horizontal [11] between [9/10], then slide infill between [9/10]. Repeat step two more times.
- 4) Connect verticals [13] to horizontal [3A].
- 5) Attach horizontals [12] between verticals [10] and [13].



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When assembled



Step 3 of 5



Connector

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Order #XXXXX Backwall Attachments

Steps:

1) Apply SEG Graphic to front of lightbox assembly; apply SEG Blocker to back of lightbox assembly. *Refer to the SEG Installation general information page.*

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2) Attach graphic panels to vertical assembly [9/10], using screw caps. See Graphic Attachment detail.





Completed Assembly



Order #XXXXX ECO-32C Assembly

- Item Qty. Description
- 15 2 40"h Q914 Vertical Extrusion
 16 2 40"h S44 Vertical Extrusion
 17,17A 2,2 18.669" Z45 Curved Horizontal Extrusion
- 18 6 25.78" Z45 Curved Horizontal Extrusion
- 19 3 8.562" Z45 Horizontal Extrusion

Steps:

1) Connect horizontals [17,18,19] to verticals [15,16] as shown.

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- 2) Insert shelves into assembled base. See Shelf Installation detail.
- 3) Slide infills between verticals [15,16], then secure with horizontals [17A].
- 4) Place counter top onto assembly.











Completed Assembly

